



Effects of Methyl Methacrylate impregnation on durability of timber.

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Improving low quality timber

- Low quality timber has limited construction applications
- UK has large quantities of Sitka Spruce
- Wood modification may be an avenue to improve properties.



Wood modification

- Methyl methacrylate (MMA) impregnation selected as a potential method for timber quality improvement
- Scots Pine and Sitka Spruce wood
- Two formulations used varying with monomer and additive composition
 - Termed T1 and T2



Impregnation method

- Vacuum impregnation and heat curing
- Minimum target retentions by weight MMA
 - Pine 45%
 - Spruce 40%



T1 gave higher retentions in Pine and T2 higher in spruce

| | Pine | | Spruce | |
|---------------|-------|-------|--------|--------|
| | T1 | T2 | T1 | T2 |
| Retention [%] | 47.71 | 46.92 | 48.95 | 55.81 |
| WPG [%] | 96.46 | 88.58 | 98.87 | 128.61 |

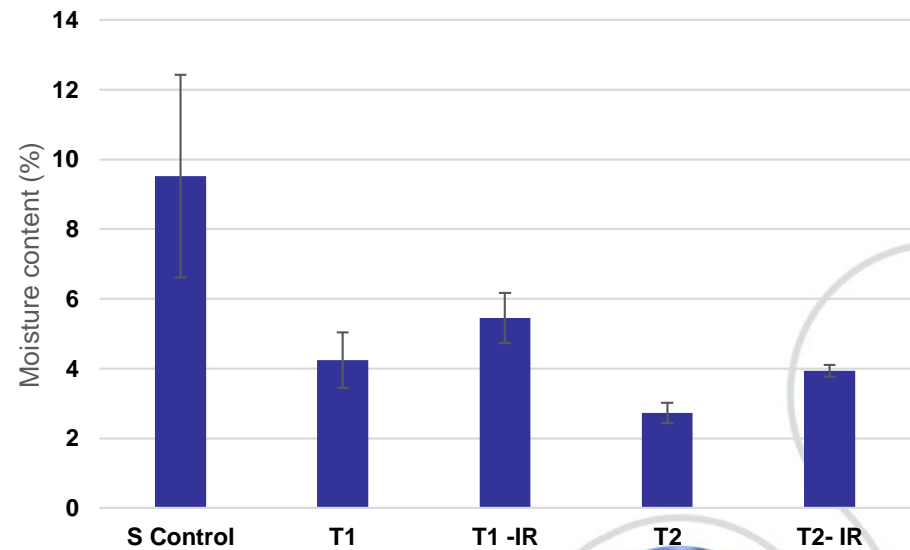
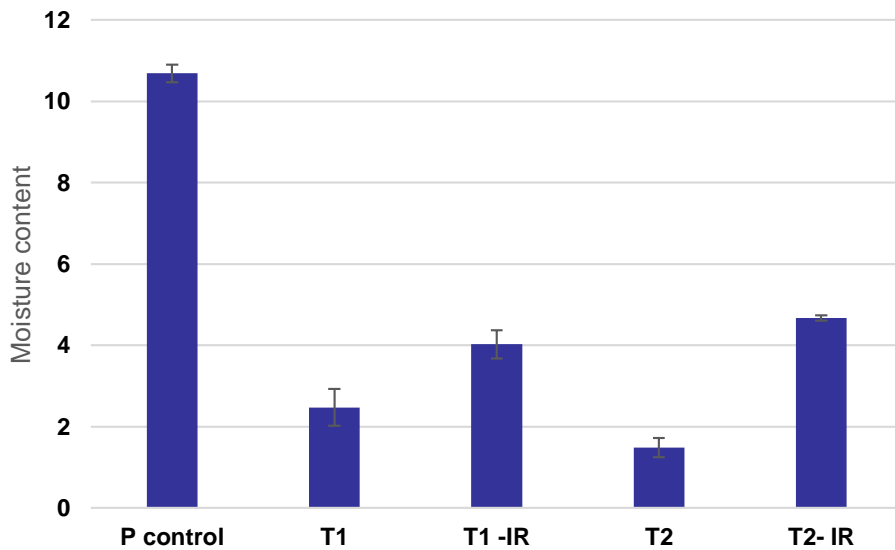


Moisture content

- Changing EMC of materials is a mechanism of adding protection
- EMC determined pre and post treatment and post gamma irradiation (used to sterilise material prior to decay test)



EMC (20°C, 65% RH)



Durability testing

- Tested using EN113 test
- Brown rot – *Coniophora puteana*
- White rot – *Trametes Versicolor*
- 16 weeks exposure
- Visual and mass loss assessment
 - Mass loss based on mass loss of wood component

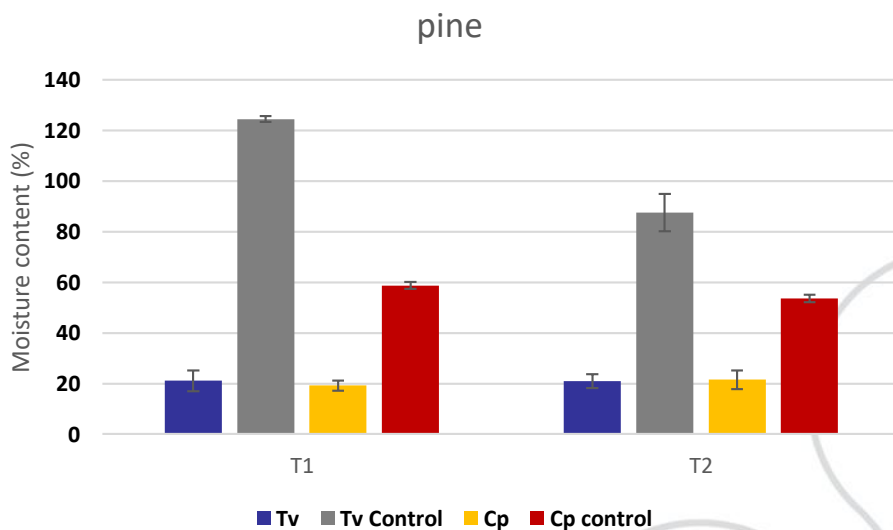
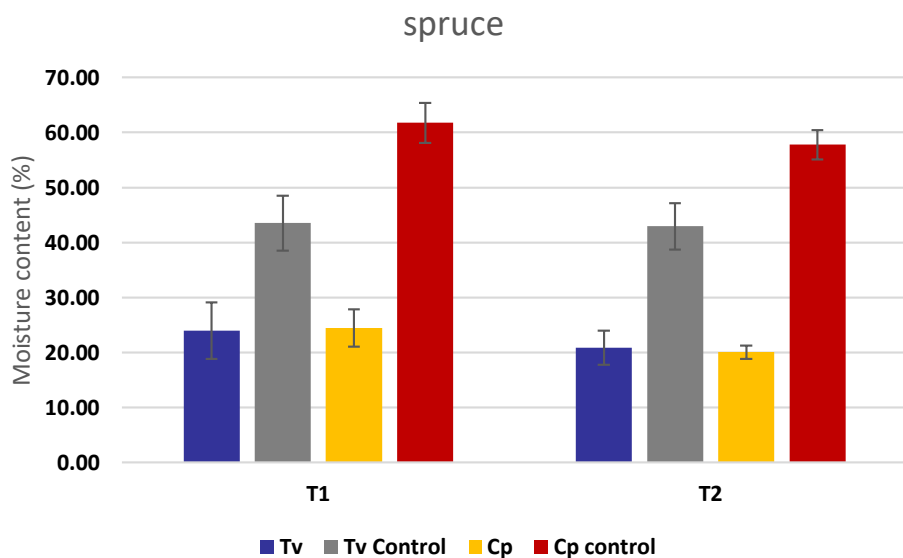


Visual assessment

No difference between growth on treated and untreated for either formulation

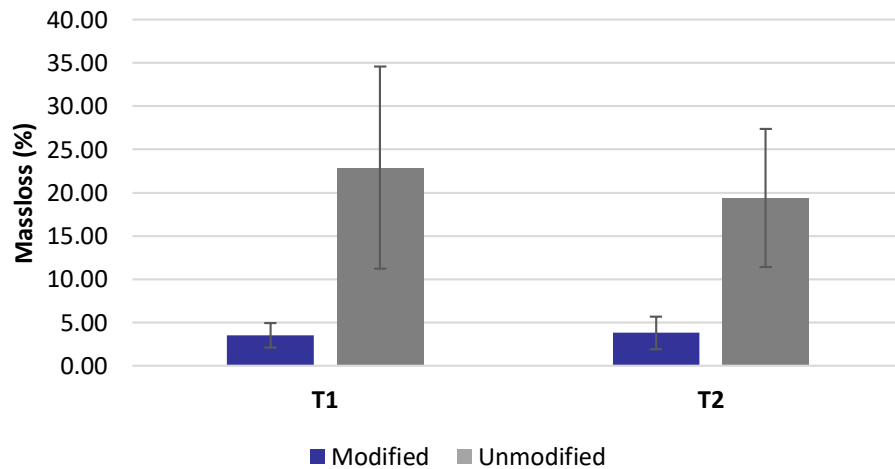


Post decay moisture

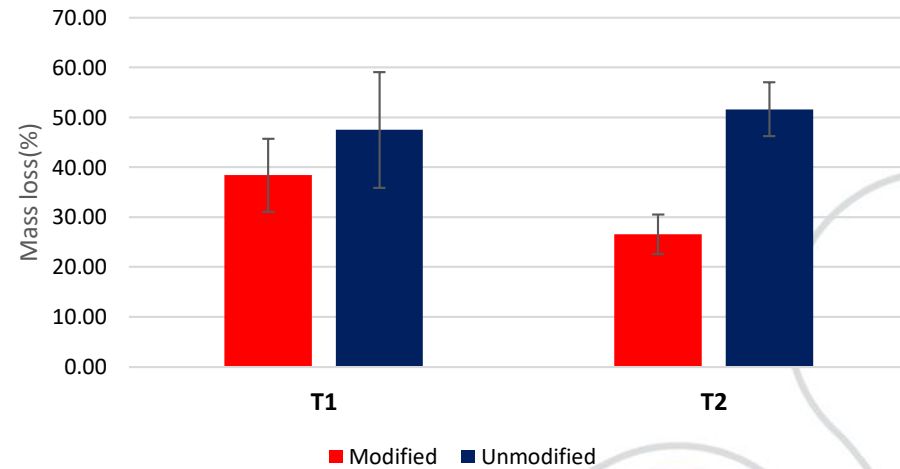


Decay of spruce

T.versicolor decay of spruce

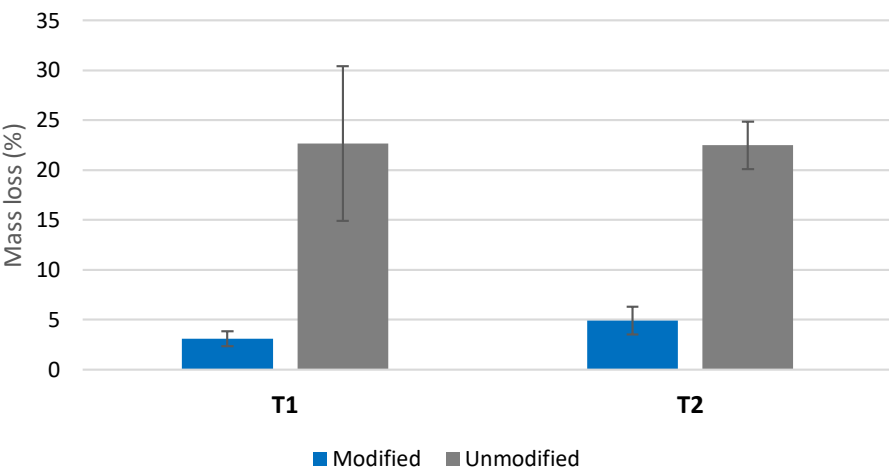


C.puteana decay of spruce

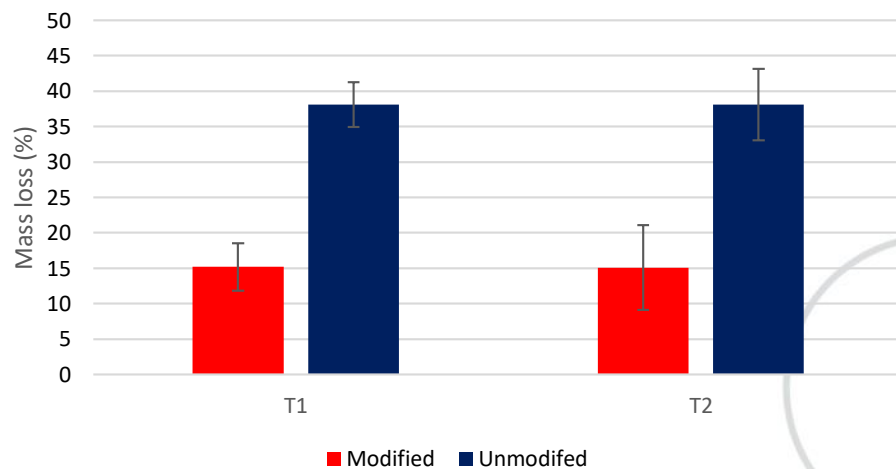


Decay of pine

T.versicolor decay - pine



C.puteana decay - pine



Durability class

| | T1 | | T2 | |
|---------------|----------------------|-------------------|----------------------|-------------------|
| | <i>T. versicolor</i> | <i>C. puteana</i> | <i>T. versicolor</i> | <i>C. puteana</i> |
| Pine | 1 | 3 | 2 | 3 |
| Spruce | 1 | 5 | 3 | 3 |



Conclusions

- MMA impregnation increased the durability of both Scots pine and Sitka spruce
- Varied by decay type and by MMA formulation



Opportunity!

- Position for a wood chemist available soon
 - Wood bleaching
- Project working with luxury furniture and indoor design company



Thank you to COST 1303 organising committee
and
Thank you for listening

- Any questions

