

**COST ACTION FP1303**

**HYGROTHERMAL PERFORMANCE OF BUILDINGS  
AND THEIR MATERIALS**

POZNAN, August 30<sup>th</sup> – 31<sup>st</sup> 2016

**THERMAL PERFORMANCE WOODEN  
WINDOWS DAMAGED BY DECAY / case study/**

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# Window: Functional requirements



**ARCHITECTURAL:** the shape, color, design, ...



**DAYLIGHT**



**THERMAL INSULATION** (EN 10077-1, EN ISO 10077-2)

\* during winter. Heat transmission -  $U_w$  (heat transmission coefficients of the glass  $U_g$  and of the frame  $U_f$ )  
heat transmission coefficient  $\Psi_g$  / Airtightness joint permeability coefficient  $a$ .

\* during summer: solar heat gain coefficient of the pane.



**SOUND INSULATION:** Airborne sound insulation (ISO 140)



**PROTECTION AGAINST THE WEATHER:** Resistance to wind load (EN 12210) / Tightness against driving rain (EN 12208)



**VENTILATION:** Air permeability (EN 12207)



**FIRE SAFETY**

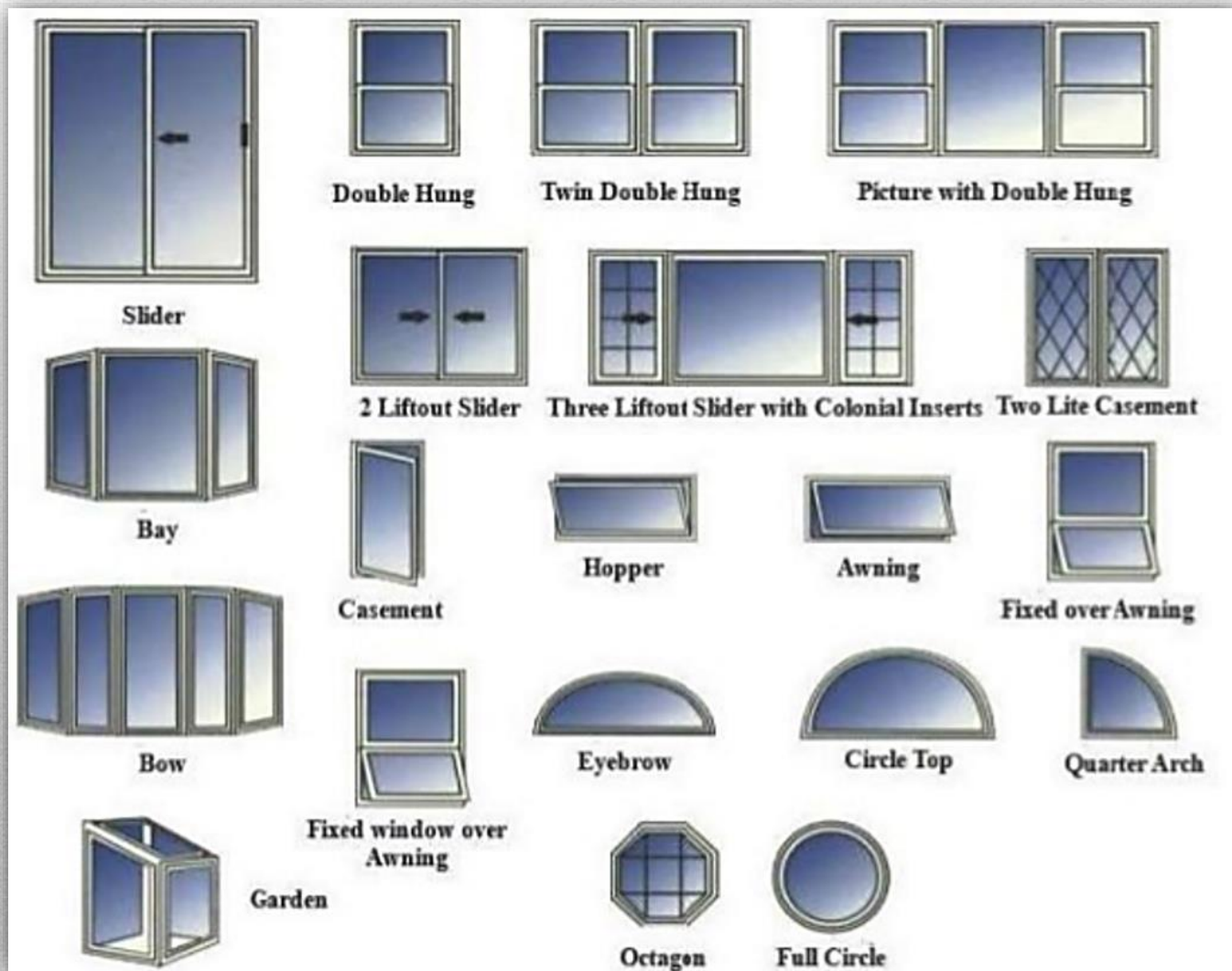


**SECURITY:** protection of the human being during the usage  
protection against theft or direct attacks.



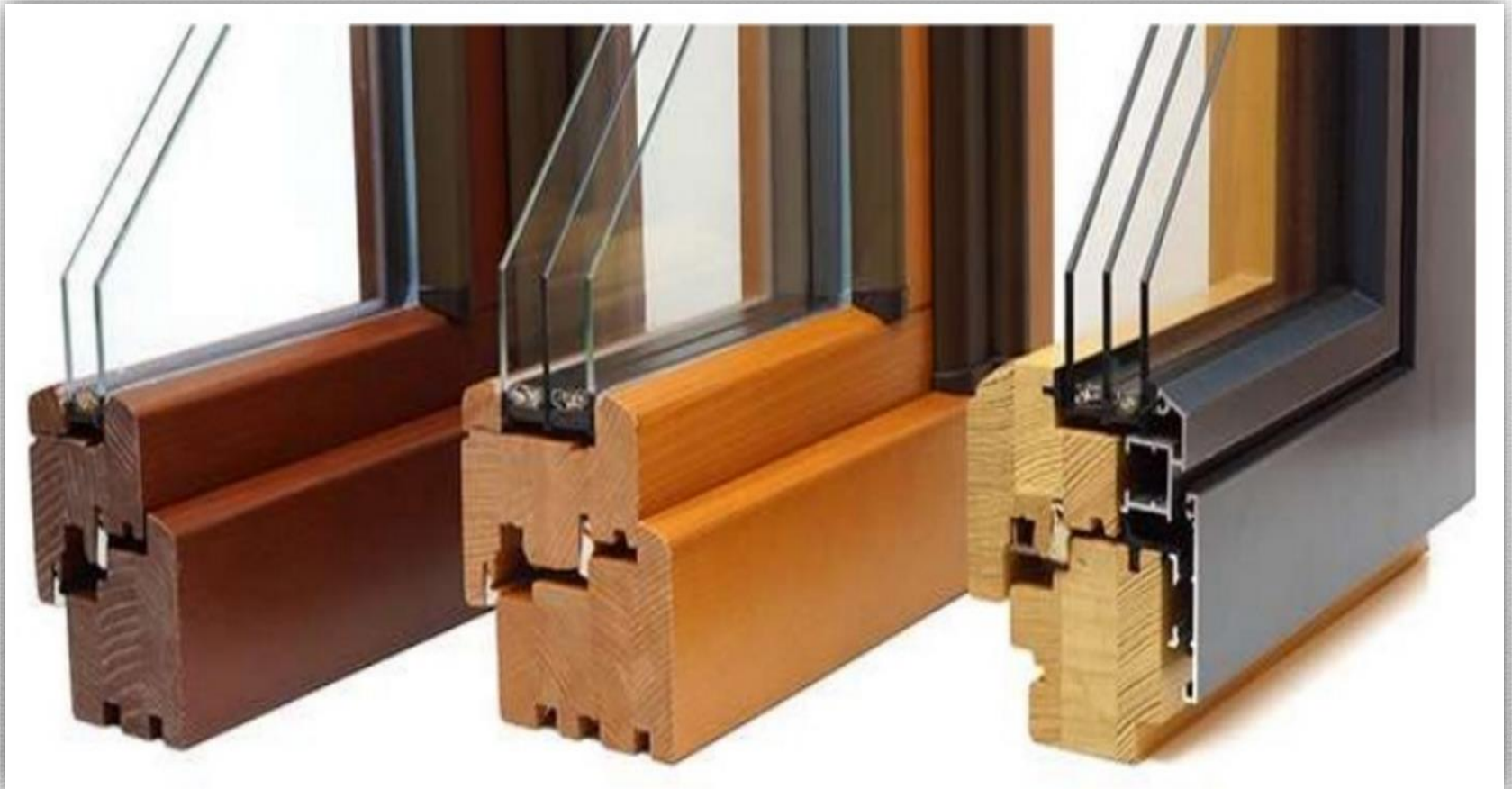


Windows are available in a variety of shapes, sizes and materials.



# Identifying Window Types

**Windows are available in a variety of shapes, sizes and materials.**



Wood, Vinyl, Aluminium, Fibreglass and Composite

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**Windows Material Options**



# Windows Styles



**Wood Windows**

(softwood or hardwood),



**Aluminium Windows**



**PVC Windows**



**Fiberglass windows**

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Most modern glazing is double glazing



Moisture stress

Ageing

**MOISTURE DAMAGE**

tolerances are overloaded

**MOULD**

RH: > 75 - 95 %

Temp: 0 - 55 °C

Time: d, w, m

**DECAY**

RH: > 90 - 95 %

Temp: 5 - 50 °C

Time: w, m, y

Detection the damages  
and simulation the causes of problems



# WOODEN Windows – surrounding environment



## INTERIOR / INDOOR CLIMATE

for standard living rooms:

Air relative humidity: 35-55%

Temperature: 18-22 °C

for bathrooms, swimming pools, wellness, saunas:

Air relative humidity: 60-99%

Temperature: 24-28 °C



## EXTERIOR / WEATHERING CLIMATE

variable, different intensive and combined factors

Solar radiation

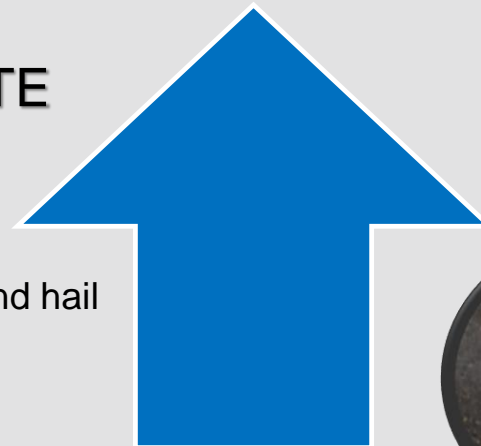
Change in temperature

Water incl. changes in humidity, rainfall, icing and hail

Wind incl. flow of liquid and gaseous media

Air dust

Pollutants - gaseous and biological



# WOODEN Windows – wood & EN 335



INTERIOR / INDOOR CLIMATE

## Hazard Class 1

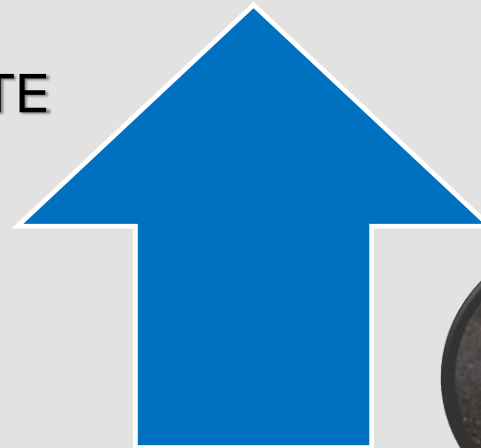
for units exposed inside no contact with ground, under a shelter



EXTERIOR / WEATHERING CLIMATE

## Hazard Class 3

for units exposed outside above ground with out a shelter







on the exterior side  
weathering of coating



on the interior side  
moisture condensation  
mould grow  
decay



## WOODEN Windows – **DETERIORATION**

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# WOODEN Windows – DURABILITY & PROTECTION



- **STRUCTURAL PROTECTION**

- Timber quality (solid / laminated timber)**

- Seasoned to a consistent MC=12 ± 2%
  - Durable species – Pine, Quercus, Douglas fir, Meranti, Cedar, ... or Modified wood

- Woodworking of friezes**

- round and sloped
  - sills include a drip, eaves and drainage groove

- Aluminium (frame, wing) drip**

- **CHEMICAL PROTECTION**

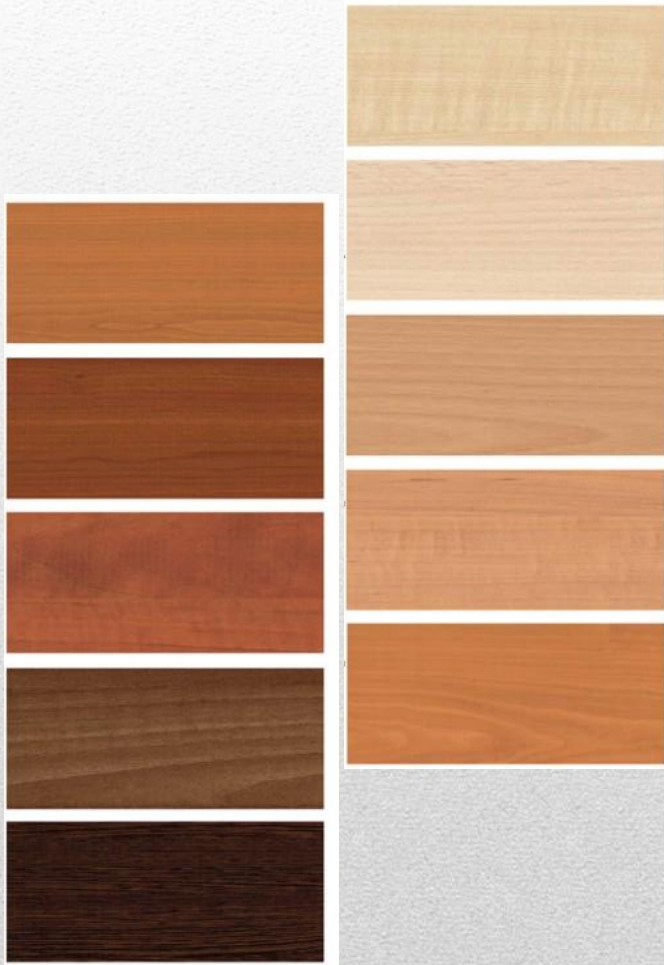
- Preservative chemicals** – type, its penetration and retention

- Finishing** – quality of the coatings, care taken in application and ongoing maintenance regime

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# WOODEN Windows – DURABILITY & PROTECTION



Probable heartwood life expectancy (years)		
Natural durability class	Hazard class 1 Fully protected from the weather	Hazard class 3 Above ground exposed to the weather
Class 1 (highly durable)	50+	40+
Class 2 (durable)	50+	15–40
Class 3 (moderately durable)	50+	7–15
Class 4 (non-durable)	50+	0–7

# 9 years old wooden windows in wellness

Tatranská Polianka (Slovakia)







Moisture stress

Ageing

**MOISTURE DAMAGE**

tolerances are overloaded

**MOULD**

RH: > 75 - 95 %

Temp: 0 - 55 °C

Time: d, w, m

**DECAY**

RH: > 90 - 95 %

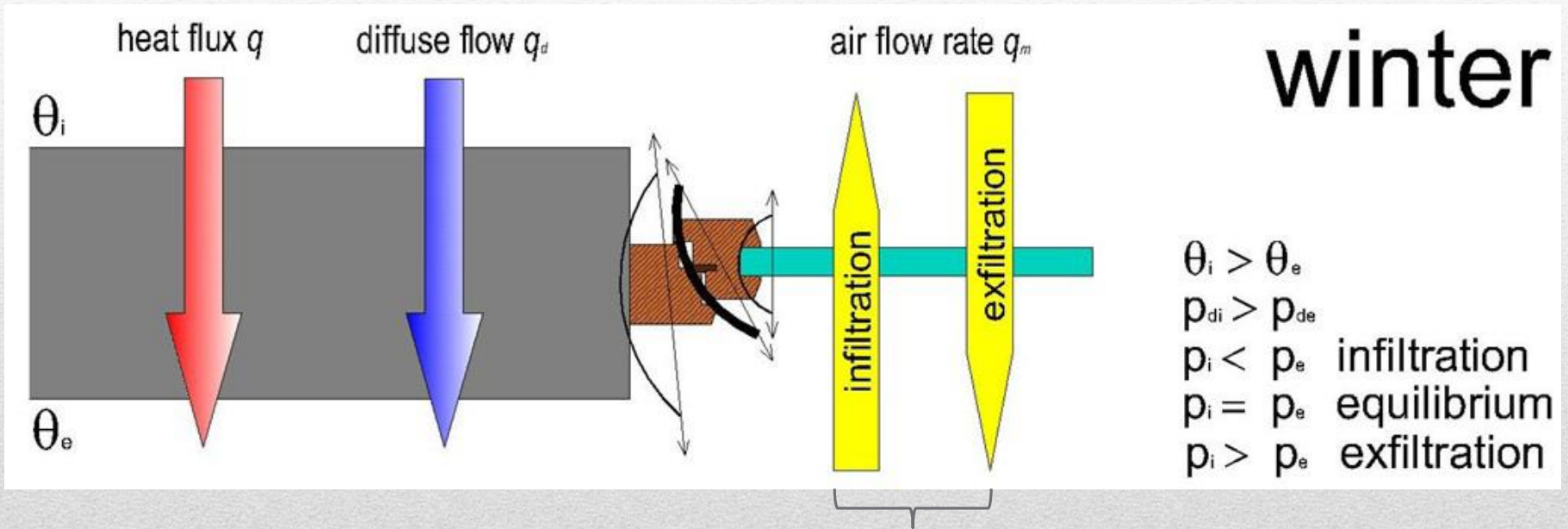
Temp: 5 - 50 °C

Time: w, m, y

Detection the damages  
and simulation the causes of problems

# A) MOISTURE TRANSPORT ↔ condensation

Through gap between casement and frame at condensation temperature



**Air pressure differences**

taking water vapour



# A) MOISTURE TRANSPORT ↔ condensation

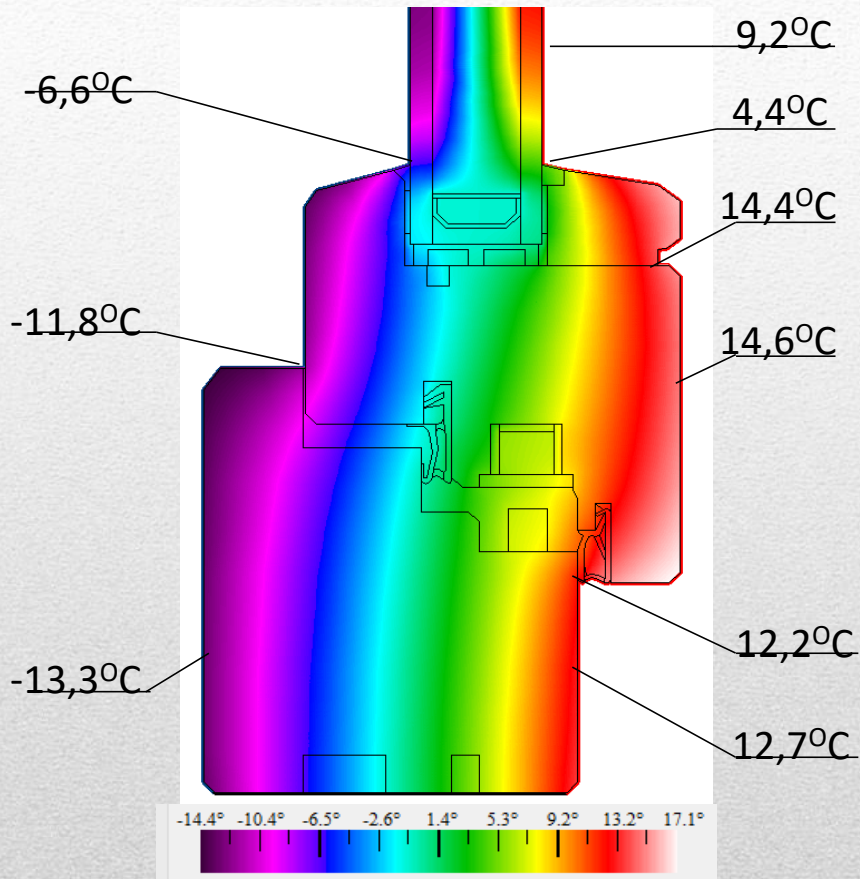
Diffusion of water vapour – different saturation of water vapour in exterior and interior

Content of water vapour

20 °C → 17.25 g.m<sup>-3</sup>  
-15°C → 1.99 g.m<sup>-3</sup>

Interactive accumulation  
of infiltration or exfiltration and diffusion of  
water vapour leads to **condensate**  
or ice coating  
in winter period.

# A) HEAT TRANSPORT ↔ condensation



	Window A	Window B
Material	Spruce – laminated wood	
Thick of wooden frame [mm]	68	78
Glazing	double	triple
Heat transmission coefficients of the glass $U_G$ [W/(m <sup>2</sup> .K)]	1.3	0.9
Leak under beading	no	yes

## CONDITIONS:

bathrooms, swimming pools, wellness, saunas

*Interior: Temperature -  $T_{IN} = 24 - 28$  °C,*

*Air relative humidity -  $RH = 30 - 60 - 99$  %  
constant and repeated high RH !!!*

*Exterior: Temperature -  $T_{EX} = -15$  °C*

Illustration of the heat flow and surface temperature  
/ software THERM 7.2.7, EN ISO 10077/

Boundary conditions: *Interior:  $T_i = 20$  °C Exterior:  $T = -15$  °C*



## Window A – used in wellness

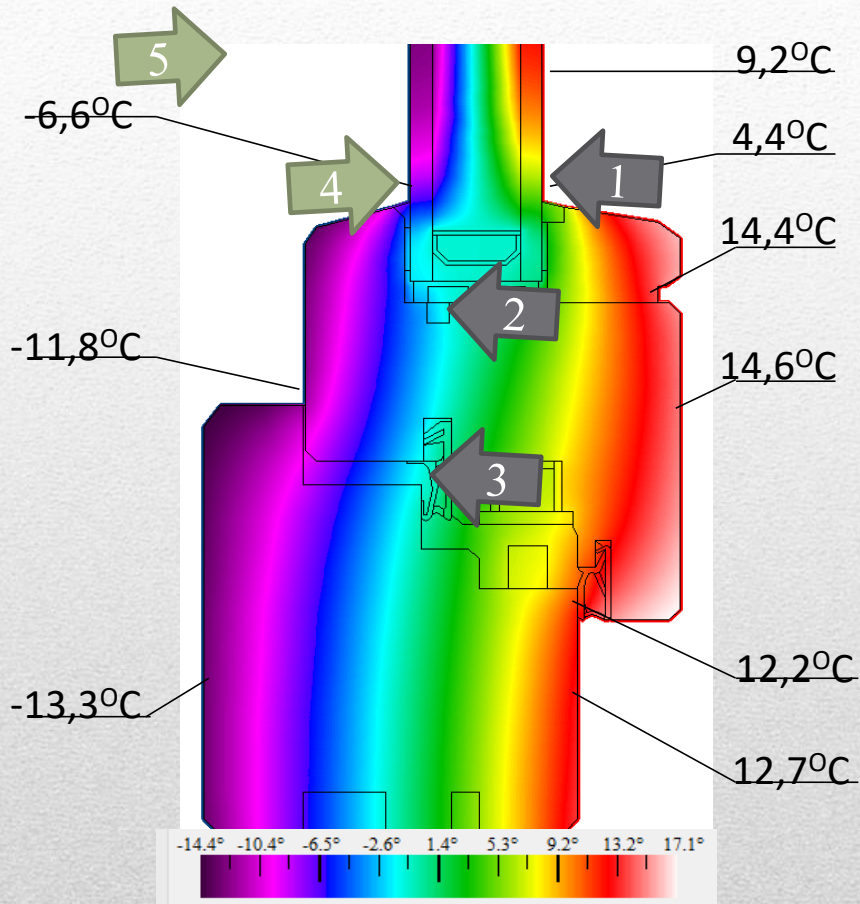


Illustration of the heat flow and surface temperature  
/ software THERM 7.2.7, EN ISO 10077/

	Window A	Window B
Material	Spruce – laminated wood	
Thick of wooden frame [mm]	68	78
Glazing	double	triple
Heat transmission coefficients of the glass $U_g$ [W/(m <sup>2</sup> .K)]	1.3	0.9
Leak under beading	no	yes

**Condensation occurring in:**

- 1. indoor glazing condensation**
- 2. glazing joint condensation**
- 3. functional gap condensation**
- 4. external glazing condensation**
- 5. supplementary elements condensation (shutters)**

Boundary conditions: Interior:  $T_i = 20$  °C Exterior:  $T = -15$  °C



Moisture stress

Ageing

**MOISTURE DAMAGE**

tolerances are overloaded

**MOULD**

RH: > 75 - 95 %

Temp: 0 - 55 °C

Time: d, w, m

**DECAY**

RH: > 90 - 95 %

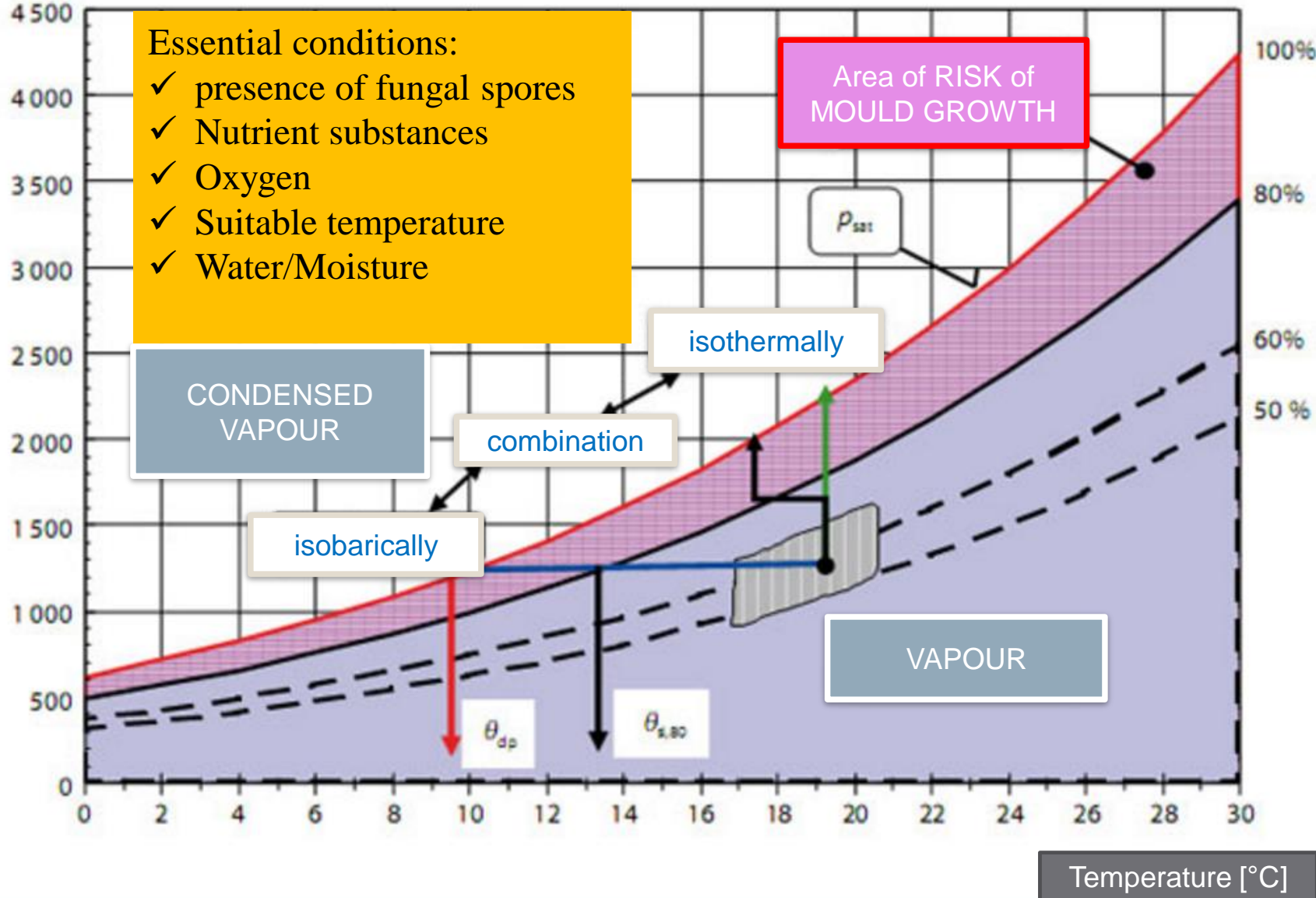
Temp: 5 - 50 °C

Time: w, m, y

Detection the damages  
and simulation the causes of problems



Partial vapour pressure [Pa]



- Essential conditions:
- ✓ presence of fungal spores
  - ✓ Nutrient substances
  - ✓ Oxygen
  - ✓ Suitable temperature
  - ✓ Water/Moisture

# The risk of mould growth

# The risk of decay

## Essential conditions:

- ✓ presence of fungal spores
- ✓ Nutrient substances
- ✓ Oxygen
- ✓ Suitable temperature
- ✓ Water/Moisture

RH: > 90 - 95 %

Temp: 5 - 50 °C

Time: w, m, y

Permanent MC in wood above 20%



Defect in finishing

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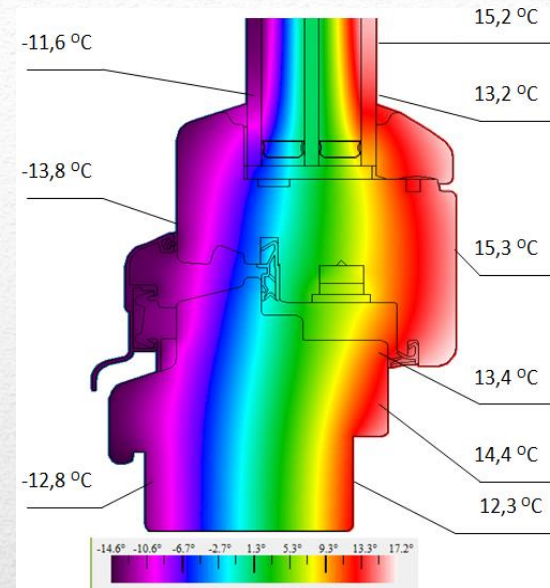
## BETTER: Window B

	Window A	Window B
Material	Spruce – laminated wood	
Thick of wooden frame [mm]	68	78
Glazing	double	triple
Heat transmission coefficients of the glass $U_g$ [ $W/(m^2.K)$ ]	1.3	0.9
Leak under beading	no	yes

### Conditions:

*Interior: Temperature:  $\theta_i = 20$  °C*

*Exterior: Temperature:  $\theta_e = -15$  °C*

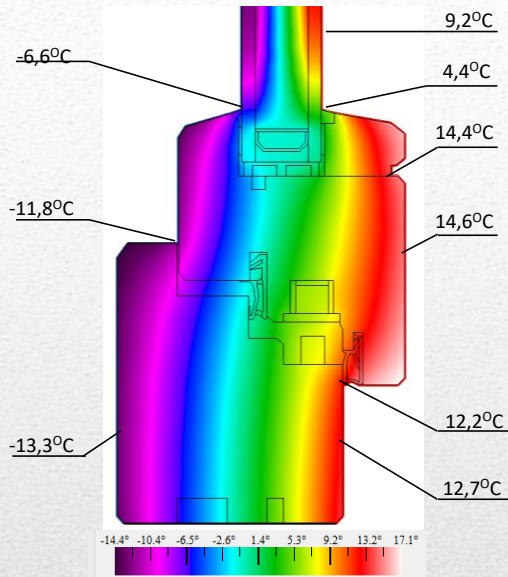


### Coefficient of heat flow

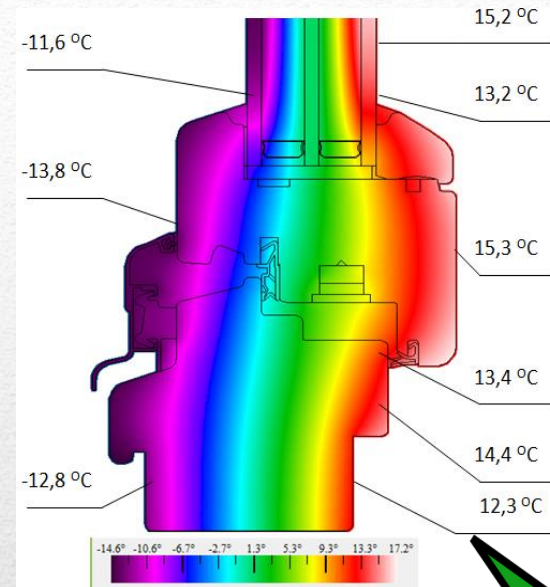
$h_{si} = 8 W.m^{-2}.K^{-1}$

$h_{se} = 25 W.m^{-2}.K^{-1}$

## Window A



## Window B



### Conditions:

*Interior: Temperature:  $\theta_i = 20 \text{ }^\circ\text{C}$*

*Exterior: Temperature:  $\theta_e = -15 \text{ }^\circ\text{C}$*

### Coefficient of heat flow

$h_{si} = 8 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$

$h_{se} = 25 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$

### Coefficient of heat flow through glazing

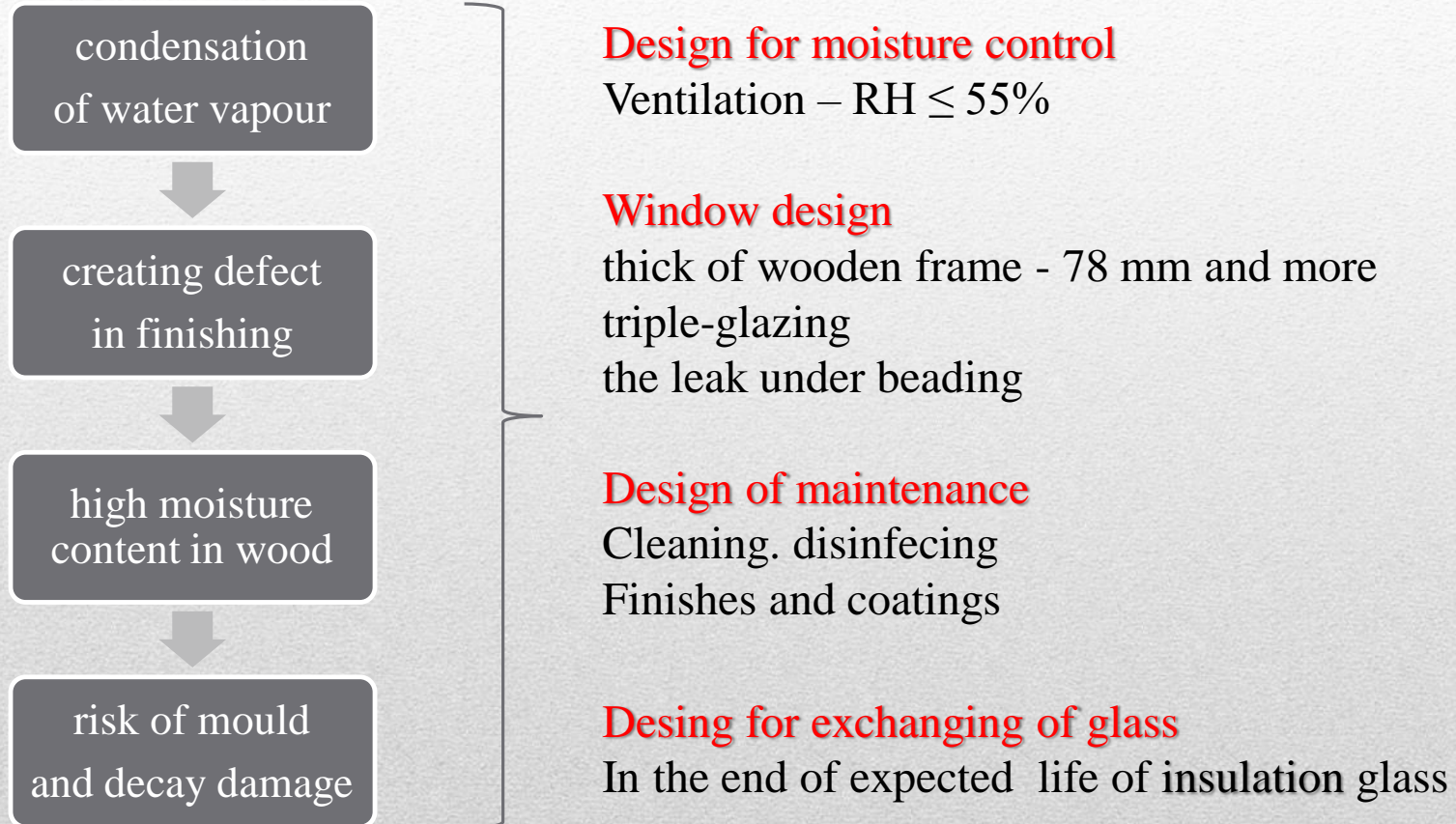
$U_g = 1.3 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$

$U_g = 0.9 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$



# Conclusion:

In situations of high RH and temperature is necessary:



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**Thank you for attention**

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