



From Spain



FLAG to be added

Participating Group 1
Participating Group 2
Participating Group 3
Etc

These should be groups active in your country, not just your own groups activities.... We want to learn about what is going on beyond the MC group



# Country Research institute/uni/company

September 2013

FLAG to be added

Participating Group 1: CICYTEX/CICMCResearch Center for Cork, Wood and Charcoal Ongoin projects:

# Descriptions of ongoing projects / previous activities Details of results etc

#### \*Valorisation of cork sector in Extremadura: cork-building (2012-2014)

In recent years, considerable work has been done on lightweight concrete traditionally using inorganic materials. The cork lightweight concrete may be regarded as an useful addition to the existing lightweight concretes, due to its valuable properties. For instance, cork lightweight concrete has one of the lowest densities comparable with the range of densities obtainable with aerated concrete. The main goal of this research project is to optimize the preparation and characterization processes of cork lightweight concrete as well as to transfer the results obtained so that companies sourced in Extremadura may profit from the research work performed by local institutions as the University of Extremadura, CICMC and INTROMAC (institute for rocks and building of Extremadura).

Keywords: cork; concrete; concrete lightening.

### \*Previous project

NEW MANUFACTURING TECHNIQUES IN THE AGGLOMERATE CORK INDUSTRY - IMPROVEMENT OF THE PROPERTIES DURING THE STABILISATION / POLYMERISATION AND CUTTING PROCESSES. From 1998-12-01 to 2001-02-28

An agglomerate cork is obtained by combining small cork particles, polyurethane, latex and wax. This mix is extruded and compacted, then it is homogenised in a heat chamber. The moisture contained in the raw materials plays a decisive role in the proper cohesion of the mixture. The main objectives of this project is to develop an adhesive which improves the properties of the agglomerate phase, rated in 15 days, which will raise the cutting process. Moreover, the formulation of the adhesives which will be mixed the original cork particles to produce the agglomerate. This will allow: a) To reduce from 15 days to a few hours the time necessary to stabilise the mix cork adhesive. b) To reduce from 3 4 mm. to 1.2 mm. the tolerance necessary during the cutting process. c) To produce an annual saving of 500 Kecu/year in the 25 SMEs of the European agglomerate cork sector, reducing the waste material without useful application and without any value in the market, and some environmental benefits of incalculable value. d) To improve the production process in the agglomerate cork industries. e) To reduce the storage of the mix cork adhesive until it is stabilised..Project reference: BRST985433. Programme acronym: BRITE/EURAM 3



COST FP1303: Performance of bio-based building materials

## Participating Group 1:

### **IMDEA Materials Institute**

### Ongoin projects:

- •To develop new generation high performance fire retardant epoxy-based adhesives which used in wood products.
- •To develop high performance wood plastic composites (WPC) via thermal compounding
- •To develop new fire retardants for WPC and/or Wood Products
- •To develop new nanotechnology to kill fire
- •To develop multifunctional modifers for the wood particles











# Country Research institute/uni/company

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### Participating Group 2

AITIM (Research Association of Woodworking Industries)
AITIM (Wood Industry Research Association of Spain): this nonprofit association has been bringing companies working in the
wood industry together since 1962, united by the desire for
developing their products technologically, and for certifying their
quality. The AITIM Quality Seal aims to certify that the products
manufactured and services ...



FLAG to be added

Provide information on state of art equipment in your country (and where it is based)

List equipment that is important to the development of collaborative activities in this Action

**CICYTEX/CICMC:** scientifi dupport for wood sector, technical reports and analysis. Contact with Research institutions related with bio-based building materials. Wood tests

**AITIM:** certificates of quality, technical reports, training courses

#### **IMDEA:**

**Fire testing** (Limiting oxygen index, verticle burning testing, microscale combustion calorimeter, cone calorimeter, simulated Single burning item, FTIR-TGA, etc).

**Processing:** Two extruder , hot plate press, injection machine for wood plastic composites (WPC)

**Fire retardant design and synthesis:** environmentally friendly fire retardants design and synthesis, fire retardant coating, etc.



## Fire Facilities



**Cone Calorimeter** 



**UL94 Test** 



**Limiting Oxygen Index** 



## **Polymer Processing**



**Thermoset Processing** 





**Hot-plate Press** 



Injection molding machine

## Characterization







FTIR-TGA,

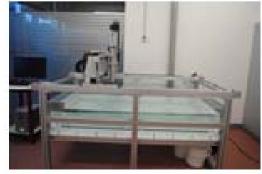












C-Scan

	Properties						Environmental					
INSTITUTE	Natural Durability	Moisture / sorption studies	Resistance to mould	Fire resistance / reaction to fire	Insect /termites / pests	Dimensional stability	Life Cycle Assessments	Whole Life evaluations	Product accreditation	Emission testing	Environmental Product Declaration (EPD)	
CICYTEX/CICMC		x				X						
AITIM	x					x	x		x			
IMDEA				x								



	Laboratory tests						Field tests					
INSTITUTE	Natural Durability	Mould resistance	Insect /termite testing	Leaching / weathering	Sorption studies	Dimensional stability	In ground contact tests	Out of ground contact tests	Natural weathering	Surface performance / coatings	Moisture data logging	
CICYTEX/CICMC					x	x					X	
AITIM				x		x						
IMDEA												

